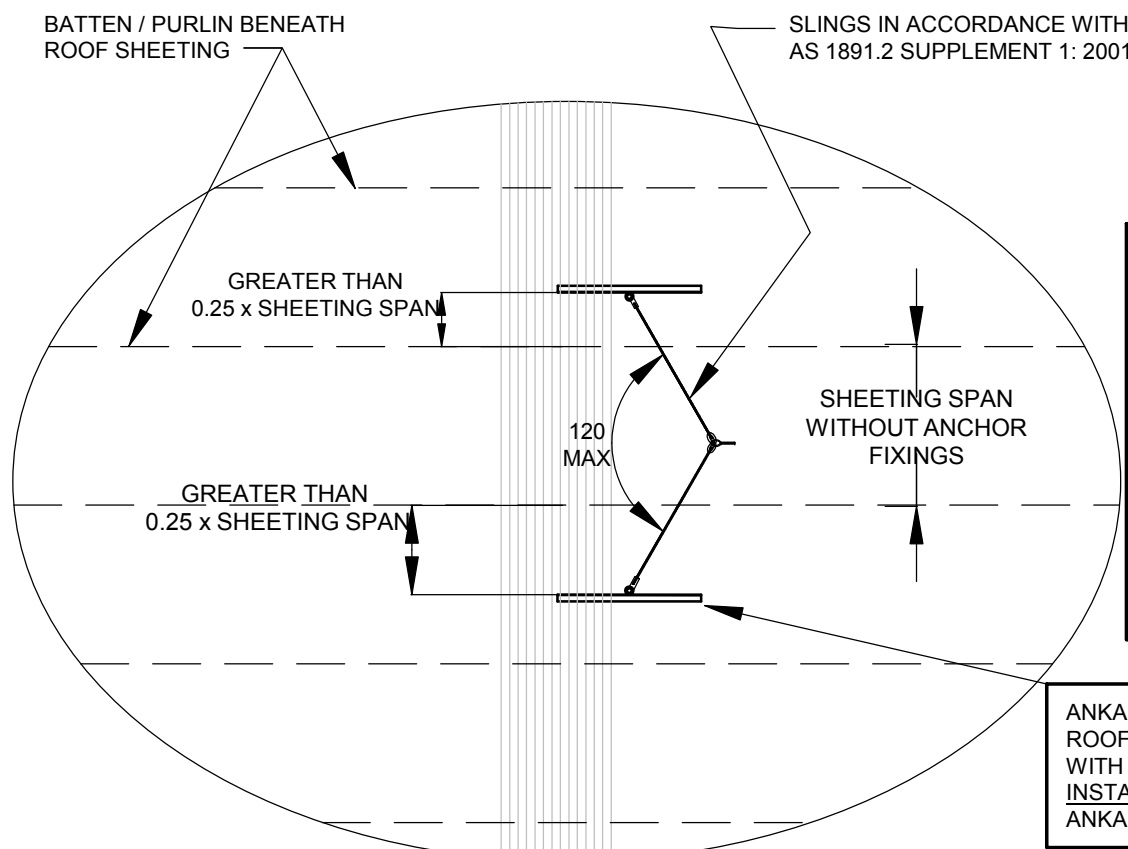
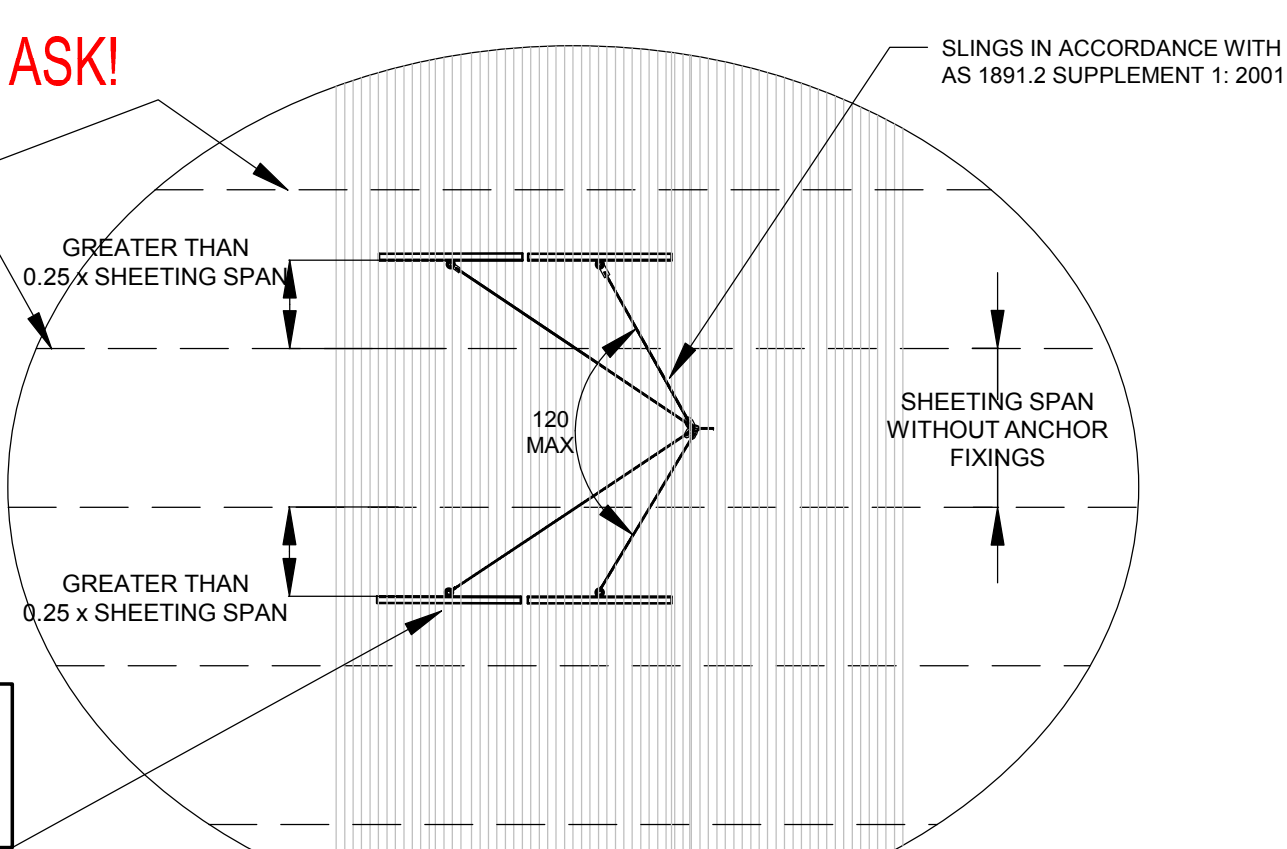


**IF IN DOUBT, ASK!**



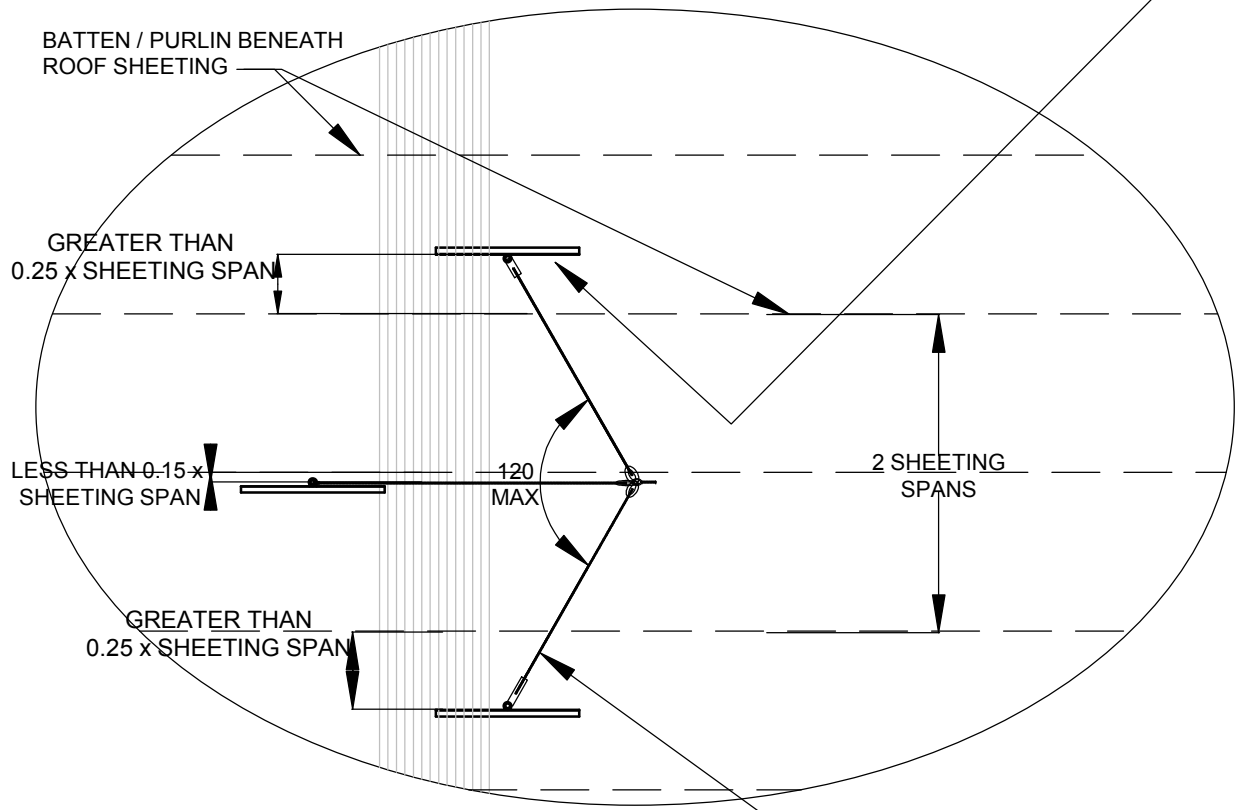
**IMPORTANT NOTE:**  
THE EXISTING ROOF SHEETING AND ITS IMMEDIATE SUPPORTS ARE TO BE CHECKED FOR STRUCTURAL INTEGRITY AND FOR INSTALLATION COMPLIANCE WITH ITS MANUFACTURERS SPECIFICATIONS, **PRIOR TO ANKAme ROOF ANCHORS BEING INSTALLED.**

ANKAme ROOF ANCHORS FIXED TO ROOF SHEETING IN ACCORDANCE WITH OWNERS MANUAL CORRECT INSTALLATION, PREPARED BY ANKAme PTY LTD - TYPICAL



**ARRANGEMENT. END ANCHORAGE WITH TWO (2) ANKAme ANCHORS**

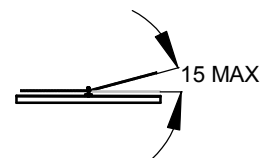
**ARRANGEMENT. END ANCHORAGE WITH FOUR (4) ANKAme ANCHORS**



**ARRANGEMENT. END ANCHORAGE WITH THREE (3) ANKAme ANCHORS**

**NOTES:**

- FOR GENERAL REQUIREMENTS OF SAFETY LINES INCLUDING MATERIALS, WHERE AND HOW THEY ARE TO BE USED, REFER AS 1891.2
- THE END ANCHORAGES ARE DESIGNED FOR SPECIFIC SAFETY LINE MATERIALS, AND SHOULD OTHER MATERIALS BE USED THE SUITABILITY OF THESE END ANCHORAGES SHALL BE CONFIRMED BY A REGISTERED STRUCTURAL ENGINEER.
- THE SAFETY LINE MATERIALS CONSIDERED FOR EACH MINIMUM BREAKING STRENGTH TABULATED BELOW ARE AS FOLLOWS:  
 28.2kN 8mm GRADE 1570 OR 1770 CABLE, 6 x 24 FIBRE CORE;  
 44.0kN 10mm GRADE 1570 OR 1770 CABLE, 6 x 24 FIBRE CORE;  
 63.3kN 12mm GRADE 1570 OR 1770 CABLE, 6 x 24 FIBRE CORE.



**DETAIL. DIRECTION CHANGE AT INTERMEDIATE ANCHORAGE**

IF THE HORIZONTAL DEVIATION AT A POTENTIAL INTERMEDIATE ANCHORAGE IS GREATER THAN 15° THE LINE SHALL BE TERMINATED AND RESTARTED AT THAT POINT WITH A SEPARATE SET OF END ANCHORAGES AS CONFIGURED ABOVE. EACH SEPARATE LINE IS TO HAVE ITS OWN ANCHORAGE SYSTEM AT EACH END. ROOF ANCHORS TO BE FIXED TO THE ROOF SHEETING NORMAL TO ITS RIB DIRECTION.

TABLE OF ANCHORAGE CONFIGURATIONS FOR ONE PERSON ONLY	END ANCHORAGE CONFIGURATION (NUMBER OF ANCHORS) FOR ONE PERSON PER SPAN											
	LENGTH OF LONGEST SINGLE SPAN (m)											
	UP TO 4.0			4.1 TO 6.0			6.1 TO 8.0			8.1 TO 10.0		
OVERALL LINE LENGTH (m)	MINIMUM BREAKING STRENGTH OF LINE (kN)			MINIMUM BREAKING STRENGTH OF LINE (kN)			MINIMUM BREAKING STRENGTH OF LINE (kN)			MINIMUM BREAKING STRENGTH OF LINE (kN)		
	28.2	44.0	63.3	28.2	44.0	63.3	28.2	44.0	63.3	28.2	44.0	63.3
4.0 to 6.0	N/A	3	4	N/A	N/A	4	N/A	N/A	N/A	N/A	N/A	N/A
6.01 to 8.0	N/A	3	3	N/A	N/A	4	N/A	N/A	4	N/A	N/A	N/A
8.01 to 10.0	N/A	3	3	N/A	3	4	N/A	N/A	4	N/A	N/A	4
10.01 to 15.0	N/A	3	3	N/A	3	3	N/A	3	3	N/A	3	4
15.01 to 20.0	2	2	3	N/A	3	3	N/A	3	3	N/A	3	3
20.01 to 25.0	2	2	2	2	3	3	N/A	3	3	N/A	3	3
25.01 to 30.0	2	2	2	2	2	3	N/A	3	3	N/A	3	3
30.01 to 35.0	2	2	2	2	2	3	2	3	3	N/A	3	3
35.01 to 40.0	2	2	2	2	2	2	2	2	3	2	3	3
40.01 to 45.0	2	2	2	2	2	2	2	2	3	2	3	3
45.01 to 100.0	2	2	2	2	2	2	2	2	2	2	2	3

N/A DENOTES NOT APPLICABLE AS CABLE STRENGTH IS EXCEEDED IN THESE CASES AND A LARGER DIAMETER CABLE WILL BE REQUIRED. THE END ANCHORAGE CONFIGURATION IN THE TABLE WILL ONLY APPLY IF THE EXACT SPECIFIED SIZE AND GRADE OF CABLE IS USED. IF A STRONGER OR THICKER CABLE IS USED IT MAY BE STIFFER AND THE END ANCHORAGE FORCES COULD THEREFORE BE SIGNIFICANTLY INCREASED. IN THESE CASES THE TABULATED CONFIGURATION MAY BE INADEQUATE.

No	Amendments	Date	Approved
			<i>[Signature]</i>

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Project  
**ANKAME ANCHORAGE CONFIGURATIONS FOR STATIC LINE**  
 For **ANKAme Pty Ltd**

Drawing Title  
**ANCHORAGE CONFIGURATIONS FOR SAFETY LINE TO BE INSTALLED ON METAL ROOF SHEETING FOR ONE PERSON PER SPAN.**

Scale at A3  
 1 : 10 UNO  
 Date  
 OCT 2010  
 Job No  
**T10051**  
 Designed  
 GDP  
 Drawn  
 GDP  
 Sheet No  
**S01**